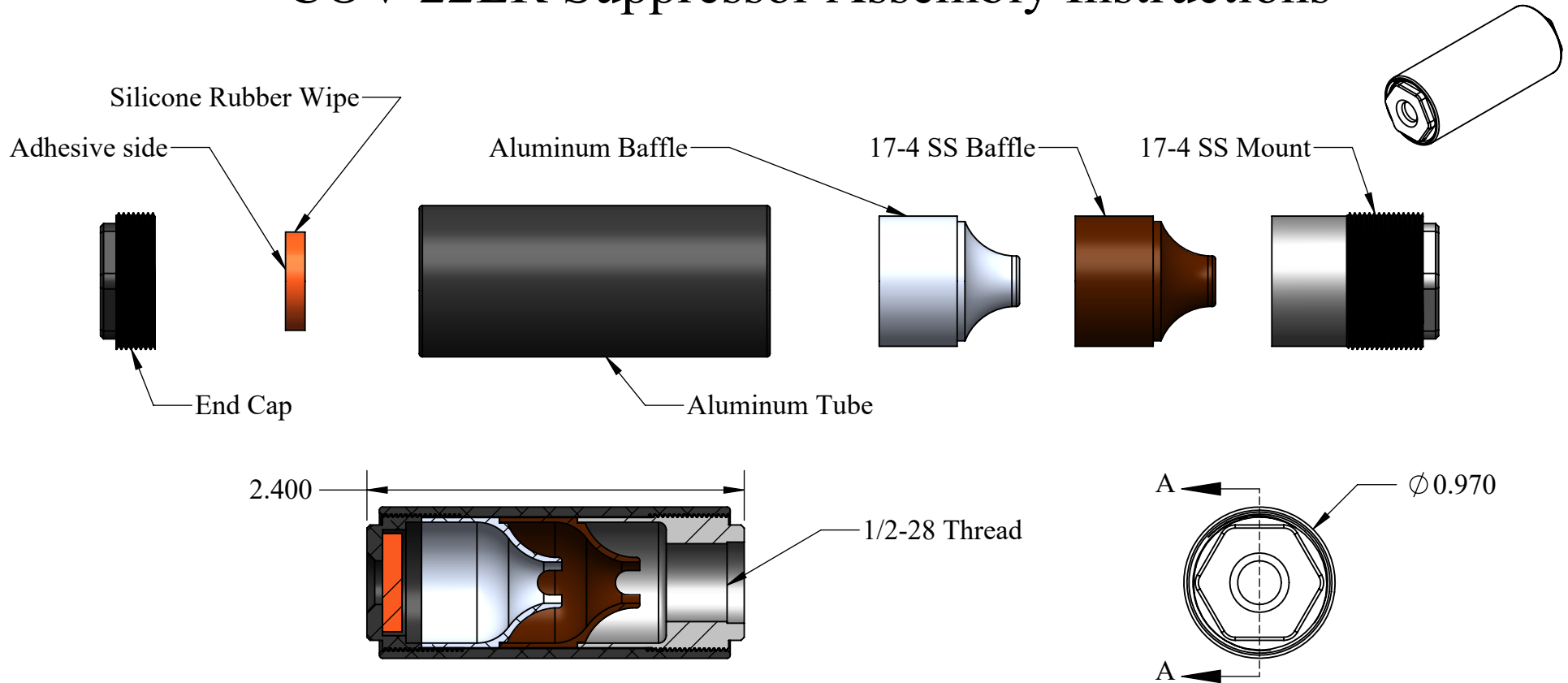


COV 22LR Suppressor Assembly Instructions



Disassembly & Reassembly:

1. Never attempt to service or disassemble the suppressor while attached to host firearm!
2. Using 3/4" wrench or socket, remove end cap and 17-4 SS mount.
3. If baffles do not slip out of the assembly, a short wooden dowel can be used to push them out.
4. Clean all components, taking care not to use powder or copper solvents on aluminum parts. Mild soap and water with brushing works well on aluminum components.
5. Once all parts are clean and dry, apply light oil to all components and threads. Take care not to cross thread upon reassembly!
6. Align and reassemble in the order shown above. Be sure that both the cap and mount are slightly under-flush with the ends of the aluminum tube (approx. 1/32" under flush each end).
7. Using 2 3/4" wrenches or ratchets, tighten both ends to hand tight. DO NOT OVER TIGHTEN! Simply snug will keep the assembly together.

Repairing the Silicone Rubber Wipe: *According to current BATFE guidance, repairing the wipe by direct replacement is allowed but making and keeping spares is NOT! Contact your legal counsel and or the NFA branch of BATFE for more information. We do not sell replacement wipes.*

To remove the used wipe use a small screw driver to pry out the wipe. The adhesive side of the repair wipe sticks to the inside of the cap. Be sure to clean the inside of the cap for best adhesion. See website for current material, supplier and other details for wipe repair.

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